

# Standard & Non-Stock Chasers



## [Overview](#)

[5/8" x 1-1/8" UN, mm](#)

[3/4" x 1-5/8" UN, mm](#)

[15/16" x 2-1/8" UN, NPT, NPT-Rel, mm](#)

[1-3/64" x 3" UN, mm](#)

[1-3/64" x 4" UN](#)

[1-3/64" x 4" NPT, NPT-Rel](#)

[1-3/64" x 4" mm](#)

[1-7/64" x 4" UN, mm](#)

[1-1/4" x 2-3/4" UN](#)

[1-1/4" x 2-3/4" NPT](#)

[1-1/4" x 4" NPT, NPT-Rel](#)

[1-1/2" x 5" UN, mm](#)

[1-7/8" x 3" NPT](#)

[1-7/8" x 4" NPT](#)

[2-1/4" x 3" NPT](#)

[2-1/4" x 5" NPT, NPT-Rel](#)

[2-3/4" x 4" NPT](#)

Landis Standard and Non-Stock Chasers are available in a variety of sizes, pitches and throat angles.

All the standard & non-stock chaser information you need is right here at your fingertips—just click on the subject of your choice.



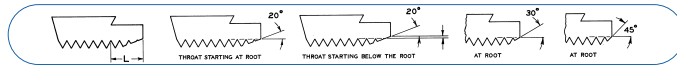
# Standard Stock & Non Stock Chasers



**HE** throat of 20° standard “long” throat chasers, normally furnished for use with Lanco heads, starts below the root and are used to trim away scale or nominally excess material on the O.D.

The throat of 20° standard “short” throat chasers start at the root and are supplied for use with Landmatic and Landex heads where the blank is usually prepared to the proper size.

Unless otherwise specified, all “bolt” chasers are supplied with a 22° lip-rake grind suitable threading mild steel. Chasers for threading pipe are furnished with a 22° straight rake grind 30° and 45° throats are furnished only where the relief or thread run-out is restricted.



## 5/8 x 1-1/8

		Throat Angle*				
Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
12	UN	4	LNS96001331	LNS96001332	LNS96001335	LNS96001337
13	UN	4	LNS96001431	L96001432	LNS96001435	LNS96001437
16	UN	4	LNS96001631	L96001632	LNS96001652	LNS96001637
18	UN	4	LNS96001731	L96001732	LNS96001735	LNS96001737
20	UN	4	LNS96001831	L96001832	LNS96001835	LNS96001837
24	UN	4	LNS96001931	L96001932	LNS96001935	LNS96001937
28	UN	4	LNS96002131	L96002132	LNS96002135	LNS96002137
32	UN	4	LNS96002231	LNS96002232	LNS96002235	LNS96002237
1.00	mm	4	LNS96207931	LNS207935	LNS96207932	LNS96207936
1.25	mm	4	LNS96157938	LNS96157931	LNS96157932	LNS96157936
1.50	mm	4	LNS96158038	LNS96158031	LNS96158034	LNS96158035
1.75	mm	4	LNS96158139	LNS96158131	LNS96158136	LNS96158133
2.00	mm	4	LNS96229837	LNS96229833	LNS96229834	LNS96229832

## 3/4 x 1-5/8

		Throat Angle*				
Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
9	UN	4	LNS96002631	LNS96002632	LNS96002635	LNS96002638
10	UN	4	LNS96002731	LNS96002732	LNS96002735	LNS96002738
11	UN	4	LNS96002831	LNS96002832	LNS96002835	LNS96002838
12	UN	4	LNS96003031	LNS96003032	LNS96003035	LNS96003038
13	UN	4	LNS96003131	L96003132	LNS96003135	LNS96003138
14	UN	4	LNS96003231	LNS96003232	LNS96003235	LNS96003238
16	UN	4	LNS96003331	L96003332	LNS96003335	LNS96003338
18	UN	4	LNS96003431	L96003432	LNS96003435	LNS96003438
20	UN	4	LNS96003531	LNS96003532	LNS96003535	LNS96003538
24	UN	4	LNS96003731	LNS96003732	LNS96003735	LNS96003738
28	UN	4	LNS96004031	LNS96004032	LNS96004035	LNS96004038
32	UN	4	LNS96004131	LNS96004132	LNS96004135	LNS96004138
1.00	mm	4	LNS96183034	LNS96183031	LNS96183032	LNS96183033
1.25	mm	4	LNS96219834	LNS96219832	LNS96219833	LNS96219831
1.50	mm	4	LNS96183136	LNS96183131	LNS96183133	LNS96183134
1.75	mm	4	LNS96256038	LNS96256032	LNS96256035	LNS96256031
2.00	mm	4	LNS96257337	LNS96257331	LNS96257334	LNS96257336
2.50	mm	4	LNS96257435	LNS96257431	LNS96257433	LNS96257434

\* Chaser code numbers that have the “L” prefix indicates that they are stocked items. Numbers that are preceded by the “LNS” prefix indicates that they are non-stock items.

## 15/16 x 2-1/8

		Throat Angle*				
Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
7	UN	4	L96004831	L96004832	LNS96004836	LNS96004841
8	UN	4	L96004931	L96004932	LNS96004942	LNS96004944
9	UN	4	L96005031	L96005032	LNS96005036	LNS96005041
10	UN	4	L96005131	L96005132	LNS96005142	LNS96005141
11	UN	4	L96005231	L96005232	LNS96005270	LNS96005241
11-1/2	UN	4	LNS96005331	LNS96005332	LNS96005336	LNS96005341
12	UN	4	L96005431	L96005432	LNS96005444	LNS96005443
13	UN	4	L96005531	L96005532	LNS96005536	LNS96005541
14	UN	4	L96005631	L96005632	LNS96005642	LNS96005641
16	UN	4	L96005731	L96005732	LNS96005765	LNS96005742
18	UN	4	L96005831	L96005832	LNS96005836	LNS96005842
20	UN	4	L96005931	L96005932	LNS96005945	LNS96005943
24	UN	4	L96006131	L96006132	LNS96006136	LNS96006142
28	UN	4	LNS96006431	LNS96006432	LNS96006436	LNS96006442
32	UN	4	LNS96006631	LNS96006632	LNS96006636	LNS96006641
11-1/2	NPT	4	LNS96079932	LNS96079931	LNS96079937	LNS96079944
14	NPT	4	L96080132	L96080131	LNS96080157	LNS96080147
14	NPT-Rel	4	L96286631	L96286632	-	-
18	NPT	4	L96080332	L96080331	LNS96080348	LNS96080335
18	NPT-Rel	4	L96230831	L96230832	-	-
27	NPT	4	L96080632	L96080631	LNS96080652	LNS96080634

1.00	mm	4	LNS96159234	LNS96159231	LNS96159233	LNS96159237
1.25	mm	4	LNS96173236	LNS96173231	LNS96173232	LNS96173233
1.50	mm	4	LNS96173332	LNS96173331	LNS96173334	LNS96173335
1.75	mm	4	LNS96224335	LNS96224332	LNS96224331	LNS96224334
2.00	mm	4	LNS96204237	LNS96204232	LNS96204231	LNS96204235
2.50	mm	4	LNS96204333	LNS96204332	LNS96204331	LNS96204335
3.00	mm	4	LNS96230632	LNS96230631	LNS96230635	LNS96230633
3.50	mm	4	LNS96196131	LNS96196132	LNS96196133	LNS96196139

## 1-3/64 x 3

		Throat Angle*				
Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
8	UN	4	L96012831	LNS96012832	LNS96012836	LNS96012840
9	UN	4	L96012931	LNS96012932	LNS96012936	LNS96012940
10	UN	4	L96013031	LNS96013032	LNS96013036	LNS96013040
11	UN	4	L96013131	LNS96013132	LNS96013136	LNS96013140
12	UN	4	LNS96013231	LNS96013232	LNS96013236	LNS96013240
13	UN	4	L96013331	LNS96013332	LNS96013336	LNS96013340
14	UN	4	LNS96013431	LNS96013432	LNS96013436	LNS96013440
16	UN	4	L96013531	LNS96013532	LNS96013536	LNS96013540
18	UN	4	LNS96013631	LNS96013632	LNS96013636	LNS96013640
20	UN	4	LNS96013731	LNS96013732	LNS96013736	LNS96013740
24	UN	4	LNS96013831	LNS96013832	LNS96013836	LNS96013840
1.00	mm	4	LNS96285631	LNS96285632	-	LNS96285633
1.25	mm	4	LNS96092331	LNS96092332	LNS96092333	-
1.50	mm	4	LNS96298031	LNS96298033	LNS96298032	-
1.75	mm	4	LNS96298131	LNS96298136	LNS96298137	LNS96298134
2.00	mm	4	LNS96153634	LNS96153638	LNS96153633	LNS96153632

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## 1-3/64 x 4

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
8	UN	4	L96006931	L96006932	LNS96006936	LNS96006940
9	UN	4	L96007031	LNS96007032	LNS96007036	LNS96007040
10	UN	4	L96007131	L96007132	LNS96007136	LNS96007140
11	UN	4	L96007231	L96007232	LNS96007236	LNS96007240
11-1/2	UN	4	LNS96007331	LNS96007332	LNS96007336	LNS96007340
12	UN	4	L96007431	LNS96007432	LNS96007436	LNS96007440
13	UN	4	L96007531	L96007532	LNS96007544	LNS96007540
14	UN	4	L96007631	LNS96007632	LNS96007636	LNS96007640
16	UN	4	L96007731	LNS96007732	LNS96007761	LNS96007740
18	UN	4	L96007831	LNS96007832	LNS96007836	LNS96007840
20	UN	4	L96007931	LNS96007932	LNS96007936	LNS96007940
24	UN	4	LNS96008031	LNS96008032	LNS96008036	LNS96008040
28	UN	4	LNS96008331	LNS96008332	LNS96008336	LNS96008340

## 1-3/64 x 4

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
14	NPT	4	L96081431	L96081432	LNS96041443	LNS96081444
14	NPT-Rel	4	L96847631	L96847632	-	-

## 1-3/64 x 4

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
1.00	mm	4	LNS96195632	LNS96195631	LNS96195635	LNS96195637
1.25	mm	4	LNS96195632	LNS96195632	LNS96195635	-
1.50	mm	4	LNS96195734	LNS96195731	LNS96195737	LNS96195763
1.75	mm	4	LNS96183433	LNS96183432	LNS96183437	LNS96183446
2.00	mm	4	LNS96192334	LNS96192332	LNS96192341	LNS96182336
2.50	mm	4	LNS96162534	LNS96162533	LNS96162541	LNS96162531
3.00	mm	4	LNS96177131	LNS96177133	LNS96177135	LNS96177134

## 1-7/64 x 4

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
6	UN	4	L96008531	LNS96008532	LNS96008536	LNS96008557
7	UN	4	L96008631	L96008632	LNS96008636	LNS96008640
3.5	mm	4	LNS96163134	LNS96163133	LNS96163140	-
4.0	mm	4	LNS96176932	LNS96176933	LNS96176940	LNS96176945

## 1-1/4 x 2-3/4

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
4-1/2	UN	4	LNS96008731	LNS96008732	LNS96008736	LNS96008741
5	UN	4	LNS96008831	LNS96008832	LNS96008836	LNS96008841
5-1/2	UN	4	LNS96008931	LNS96008932	LNS96008936	LNS96008941
6	UN	4	LNS96009031	LNS96009032	LNS96009036	LNS96009041

## 1-1/4 x 2-3/4

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
11-1/2	NPT	4	L96082131	L96082132	LNS96082142	LNS96082134

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## 1-1/4 x 4

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
11-1/2	NPT	4	L96082431	L96082432	LNS96082446	LNS96082440
11-1/2	NPT-Rel	4	L96846831	L96846832	-	-

## 1-1/2 x 5

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
4	UN	4	L96009731	LNS96009732	LNS96009736	LNS96009741
4-1/2	UN	4	L96009831	LNS96009832	LNS96009836	LNS96009841
5	UN	4	L96009931	LNS96009932	LNS96009936	LNS96009941
5-1/2	UN	4	LNS96010031	LNS96010032	LNS96010036	LNS96010041
4.50	mm	4	LNS96227434	LNS96227437	-	-
5.00	mm	4	LNS96227535	LNS96227539	-	-
5.50	mm	4	LNS96212434	LNS96212442	-	-
6.00	mm	4	LNS96180735	LNS96180742	-	-

## 1-7/8 x 3

### Throat Angle\*

Pitch	Form	No. Set	15° Long	15° Short	30° Spec. Short	45° No Throat
8	NPT	6	L96146331	LNS96146334	LNS96146344	-

## 1-7/8 x 4

### Throat Angle\*

Pitch	Form	No. Set	20° Long	20° Short	30° Spec. Short	45° No Throat
8	NPT	4	LNS96083331	LNS96083332	LNS96083335	LNS96083344

## 2-1/4 x 3

### Throat Angle\*

Pitch	Form	No. Set	15° Long	15° Short	30° Spec. Short	45° No Throat
8	NPT	6	L96122331	LNS96122336	-	-

## 2-1/4 x 5

### Throat Angle\*

Pitch	Form	No. Set	15° Long	15° Short	30° Spec. Short	45° No Throat
8	NPT	4	L96083931	L96083932	LNS96083934	-
8	NPT-Rel	4	L96227131	L96227132	-	-
8	NPT	6	L96124931	L96124932	-	-
8	NPT-Rel	6	L96848231	L96848232	-	-

## 2-3/4 x 4

### Throat Angle\*

Pitch	Form	No. Set	15° Long	15° Short	30° Spec. Short	45° No Throat
8	NPT	6	L96146531	-	-	-
8	NPT	8	L96127931	-	-	-

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